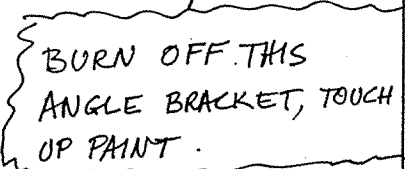


ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE  
MUST BE DONE USING LOW HYDROGEN WELDING RODS  
(SUITABLY DRIED IN AN OVEN) OR SIMILAR



MKD 76/1

THIS WORK CARRIED  
OUT IN WORKS

REVISION A.	ZONE <span style="border: 1px solid black; padding: 2px 10px;">7</span>				FABRICATION TOLERANCES TO BS5950 PART 2 (U.N.O.) (SHOWN ON I.C. PROCDURE MT5-23)				CONTRACT <u>QUARMBY CONSTRUCTION</u> <u>WAKEFIELD WATERFRONT. BLDG 20</u>			
REVISION B.	SHOP BOLTS FINISH		4.6 B.8		SHOP NOTES: (U.N.O.) ALL WELDS 6mm CONT. FILLET WELDS ALL STEEL TO BSEN 10025 GRADE S275JR				TITLE <u>SUPPORT BEAMS.</u>			
REVISION C.	NO OFF	TYPE	DIAL	TH	FIN.	FIN.	PAINT SHOT BLAST TO SA 1.1 COAT C400 V3 TO 80 MIC D.F.T.				RELEASED FOR FABRICATION/ERECTION SCALE:	
REVISION D							IDENTIFICATION MARKS MUST BE PLACED ON 1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR 2) COLUMN WHERE INDICATED THUS: MARK				SIGNED: DATE:	
REVISION E.											DRAWN BY: <u>HP</u> CHK'D BY: <u>ISA</u>	